

Welding Certificate

GSIBB-EN1090-2.00354.2014.008

in accordance with EN 1090-1, table B.1, its hereby declared: The manufacturer has produced evidence that he fulfills the requirements of the European standard EN 1090-2 for execution of structural steel components

Manufacturer

Hilti (PEC Suzhou) Ltd.

No. 5 Weixi Road, Suzhou Industrial Park

-215121 Suzhou

CHINA

Technical specification

EN 1090-2:2018

Execution class(es)

EXC2 according to EN 1090-2

Welding Process(es) (Reference no. acc. to DIN EN ISO 4063)

135, 21

Material Group

1.1, 1.2

according to CEN ISO/TR 15608 and EN 1090-2, table 2 and 3

according to CEN ISO/TR 15608 and EN 1090-2, table 4

Responsible Welding Coordinator

(Title, Surname, Name, Qualification, Date of birth)

Ryan Tao, IWE

born on: 31.10.1982

Substitute

(Title, Surname, Name, Qualification, Date of birth)

All provisions concerning welding as described in the above mentioned Confirmation

technical specification(s) were applied.

Validity start

28.06.2014

Period of validity

24.09.2023

Remarks

Place and date of issue

Berlin, 20.01.2023

Borst

D/pl.-Ing. Deichgräber Head of test body